

# Specifications for Approval

Customer Part No.:

JOINHANDS Part No.: JH-CL68A04STP001

Part Name: 1005 黄绿光 LED

Spec Issue Date:2019-01-08

Revision No.: A0

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To Customer:

1. Accessory: Samples  Samples Data
2. Customer's Proposal : Agree Disagree

Reason :

Draw by :	Checked by :	Approved by :
李飞	卢伟昌	钟志鸿
Customer Approve		



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## Features

1.0mm × 0.5mm SMD LED, 0.43mm thickness

Low power consumption

Wide view angle

Package: 4000pcs/reel

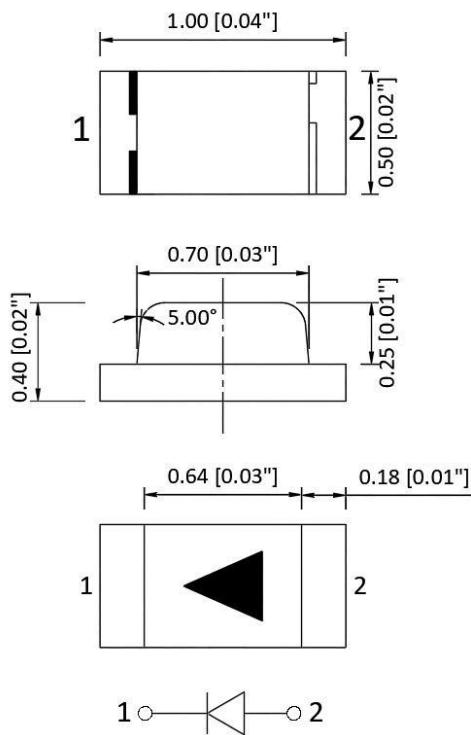
RoHS Compliant

## Applications

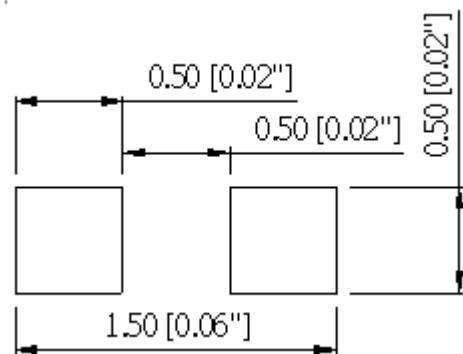
Ideal for back light and indicator

Various colors and lens types available

### Package outlines



### Recommend Pad Layout



Part No.	Emitted color	Dice	Lens color
JH-CL68A04STP001	Yellow-Green	AlGaInP	Water transparent

### Notes:

1. All dimensions are in millimeters (inches);
2. Tolerances are  $\pm 0.1\text{mm}$  (0.004inch) unless otherwise noted.

### Absolute Maximum Ratings (Ta=25°C)

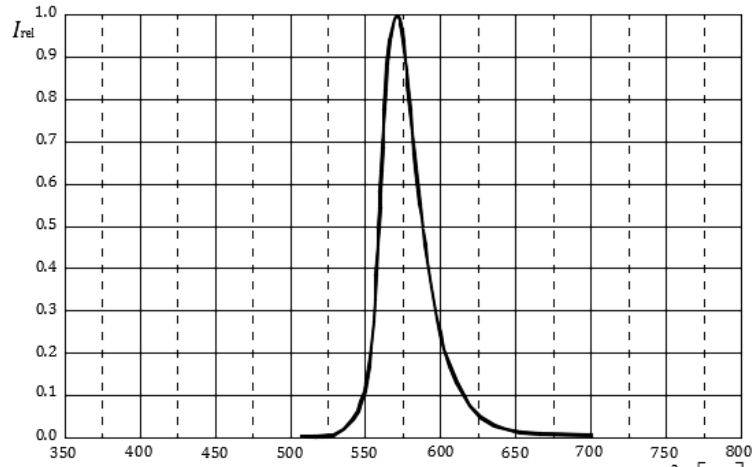
Parameter	Symbol	Value	Unit
Forward current	If	30	mA
Reverse voltage	Vr	5	V
Power dissipation	Pd	72	mW
Operating temperature	Top	-40 ~+85	°C
ESD(Human-body mode)	--	4	KV
Storage temperature	Tstg	-40 ~+85	°C
Peak pulsing current (1/8 duty f=1kHz)	Ifp	125	mA

### Electro-Optical Characteristics (Ta=25°C)

Parameter	Test Condition	Symbol	Value			Unit
			Min	Typ	Max	
Wavelength at peak emission	If=20mA	$\lambda_p$	--	573	--	nm
Spectral half bandwidth	If=20mA	$\Delta \lambda$	--	17	--	nm
Dominant wavelength	If=20mA	$\lambda_d$	566	--	576	nm
Forward voltage	If=20mA	Vf	1.8	--	2.4	V
Luminous intensity	If=20mA	Iv	25	50	80	mcd
Viewing angle at 50% Iv	If=10mA	2 $\theta_{1/2}$	--	120	--	Deg
Reverse current	Vr=5V	Ir	--	--	10	$\mu$ A

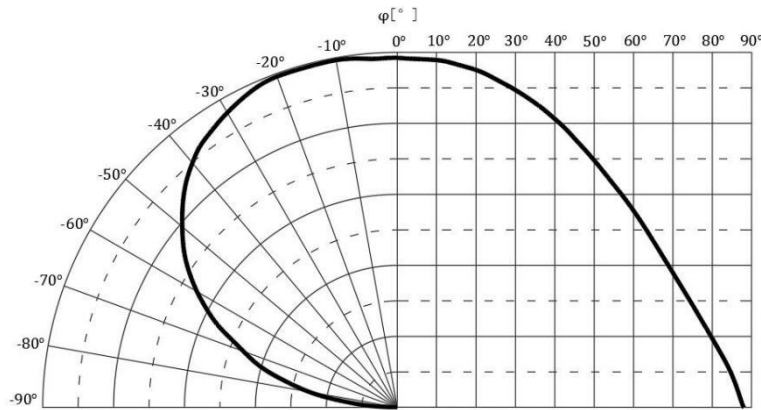
**Relative Spectral Emission**

IF=20mA, Ta=25°C



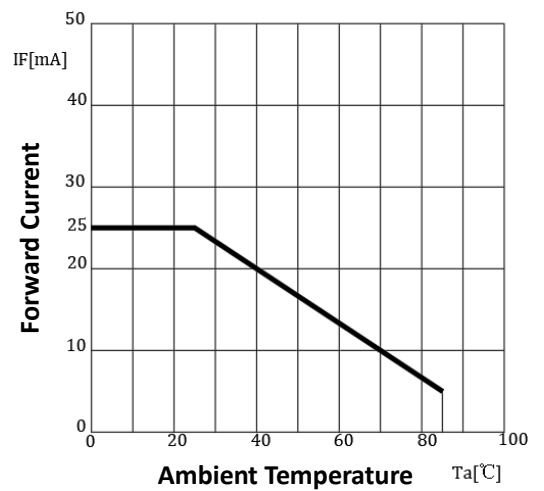
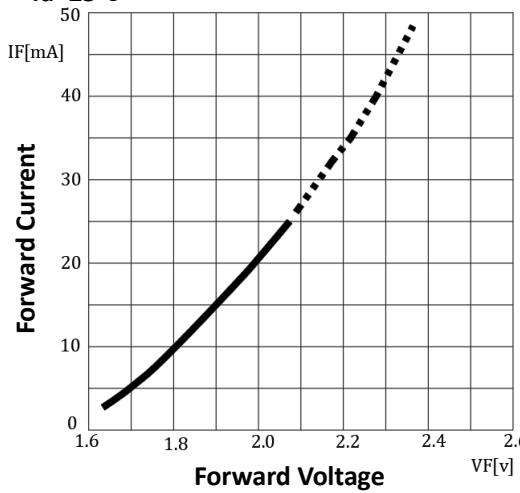
**Radiation Characteristics**

IF=10mA, Ta=25°C



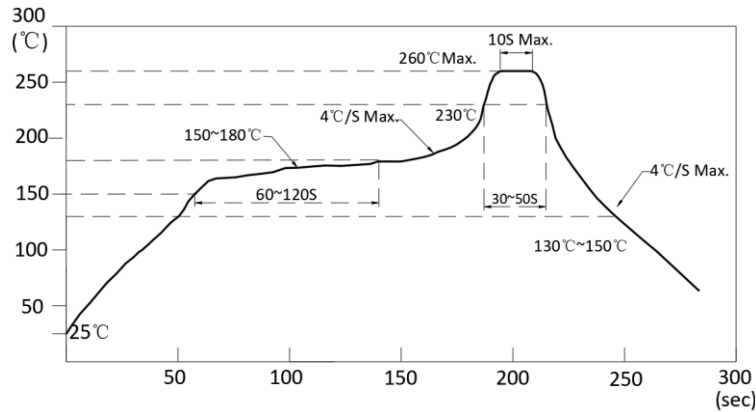
**Forward Current vs Forward Voltage Forward Current Derating Curve**

Ta=25°C



**Reflow Profile**

■ Reflow Temp/Time



Notes:

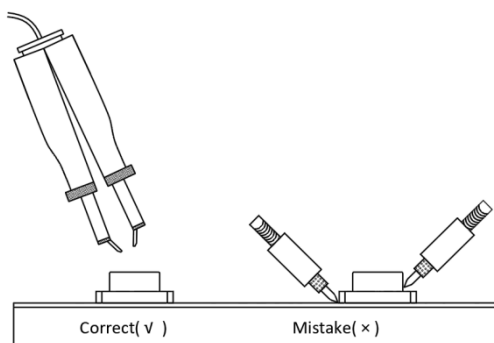
1. We recommend the reflow temperature 245°C(±5°C).The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

■ Soldering iron

Basic spec is ≤ 5sec when 320°C(±20°C). If temperature is higher, time should be shorter(+10°C → -1sec). Powerdissipation of iron should be smaller than 20W, and temperatures should be controllable .Surface temperature of the device should be under 350°C.

■ Rework

1. Customer must finish rework within 5 sec under 340°C.
2. The head of iron cannot touch copper foil
3. Twin-head type is preferred.

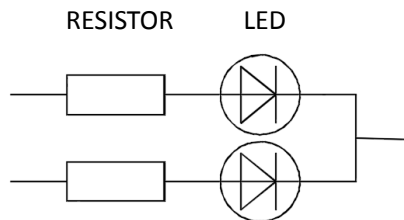


- Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow solder etc.

## Handling precautions

### 1. Drive Method

A LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit below.



### 2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 60% RH or less.

2.3 After the package is opened, the products should be used within a week or they should be kept to store at  $\leq 20$  R.H. with zip-lock sealed.

### 3. Baking

It is recommended to bake before soldering when the pack is unsealed after 72hrs. The Conditions are as follows:

3.1 60±3°C x(12~24hrs) and <5%RH, taped reel type

3.2 100±3°C x(45min~1hr), bulk type

3.3 130±3°C x(15~30min), bulk type

## Test Items and Results of Reliability

Test Item	Test Conditions	Standard Test Method	Note	Number of Test
Reflow Soldering	Ta=260±5℃,Time=10±2S	JB/T 10845-2008	3times	0/22
Salt Atmosphere	Ta=35±3℃,PH=6.5~7.2	GB/T 2423.17-2008	24hrs	0/22
Temperature Cycling	-40±5℃ 30±1min ↑→(25℃/5±1min)↓ 100±5℃ 30±1min	GB/T 2423.22-2012	100cycles	0/22
Thermal Shock	Ta=-40±5℃~100±5℃, 15±1min dwell	GB/T 2423.22-2012	100cycles	0/22
High Humidity High Temp. Cycling	Ta=30±5℃~65±5℃, 90±5%RH,24hrs/1cycle	GB/T 2423.4-2008	10cycles	0/22
High Humidity High Temp. Storage Life	Ta=85±5℃,ψ(%)=85±5%RH	GB/T 2423.3-2006	1000hrs	0/22
High Temperature Storage Life	Ta=100±5℃,non-operating	GB/T 2423.2-2008	1000hrs	0/22
Low Temperature Storage Life	Ta=-40±5℃,non-operating	GB/T 2423.1-2008	1000hrs	0/22
Life Test	Ta=26±5℃,@20mA, ψ(%)=25%RH~55%RH	--	1000hrs	0/22
High Humidity High Temp. Operating Life	Ta=85±5℃,@20mA, ψ(%)=85%RH	GB/T 2423.3-2006	500hrs	0/22

Low Temperature Operating Life	Ta=-20±5℃,@20mA	GB/T 2423.1-2008	1000hrs	0/22
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### Forward Voltage Rank Combination (IF=20mA)

Rank	Min.	Max.	Unit
7	1.8	1.9	V
8	1.9	2.0	
9	2.0	2.1	
A	2.1	2.2	
B	2.2	2.3	
C	2.3	2.4	

### Luminous Intensity Rank Combination (IF=20mA)

Rank	Min.	Max.	Unit
D	25	32	mcd
E	32	40	
F	40	50	
G	50	63	
H	63	80	

### Dominant wavelength Rank Combination(IF=20mA)

Rank	Min.	Max.	Unit
G9	566	568	nm
G10	568	570	
G11	570	572	
G12	572	574	
G13	574	576	

### Group Name on Label ( Example DATA: 9FG11 20 )

DATA: 9FG11 20	Vf(V)	Iv (mcd)	λd (nm)	Test Condition
9→ F→ G11→20	2.0~2.1	40~50	570~572	IF=20mA

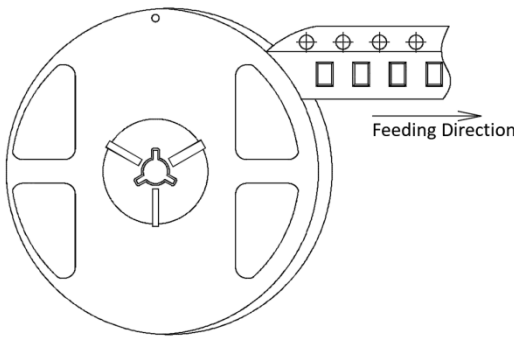
#### Notes:

1. The tolerance of luminous intensity (Iv )is ±15 % .
2. The tolerance of dominant wavelength is ±1nm.
3. This specification is preliminary.
4. This specification is a standard specification of our factory, can make in accordance with customer's special requirement.

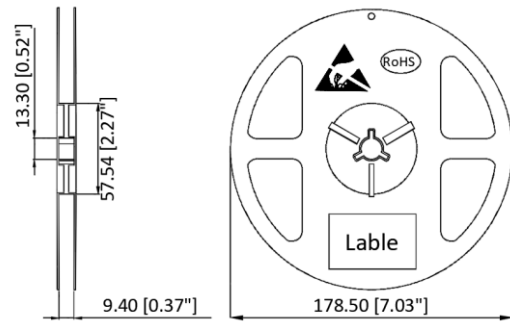


**1005 Series SMD Chip LED Lamps Packaging Specifications**

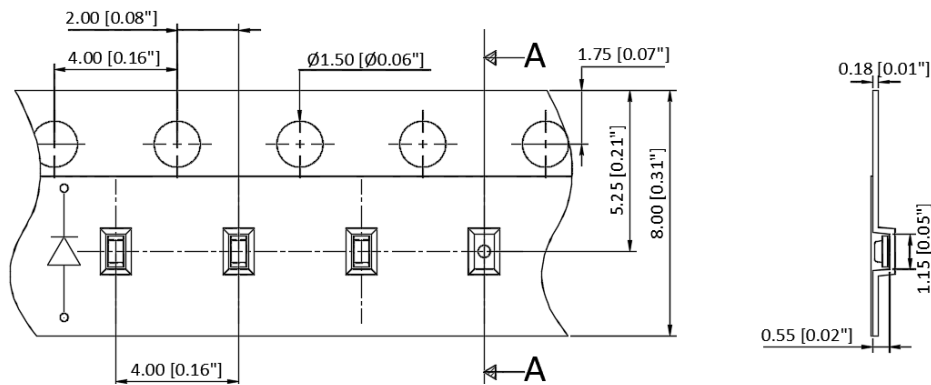
● **Feeding Direction**



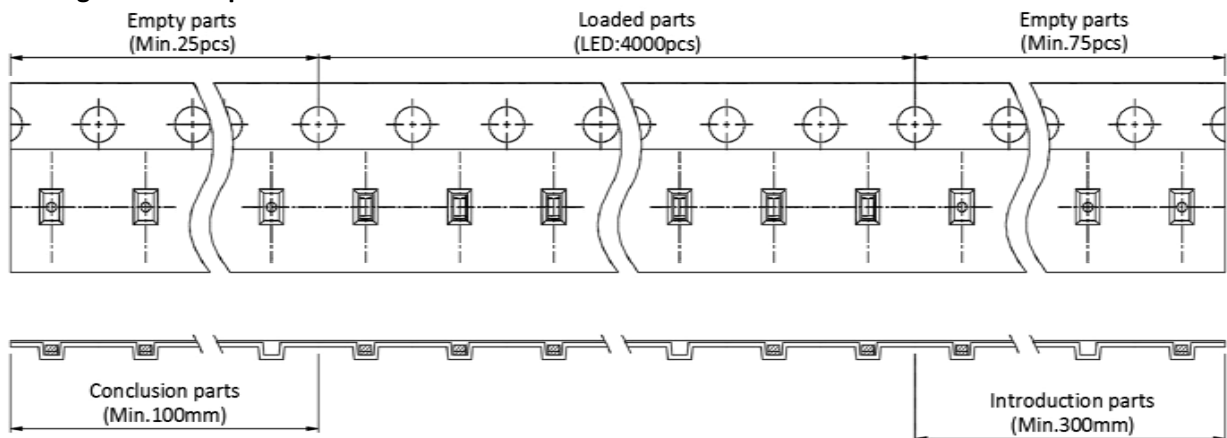
● **Dimensions of Reel (Unit: mm)**



● **Dimensions of Tape (Unit: mm)**



● **Arrangement of Tape**



Notes:

1. Empty component pockets are sealed with top cover tape;
2. The maximum number of missing lamps is two;
3. The cathode is oriented towards the tape sprocket hole in accordance with ANSI/EIA RS-481 specifications.
4. 4,000pcs/Reel.

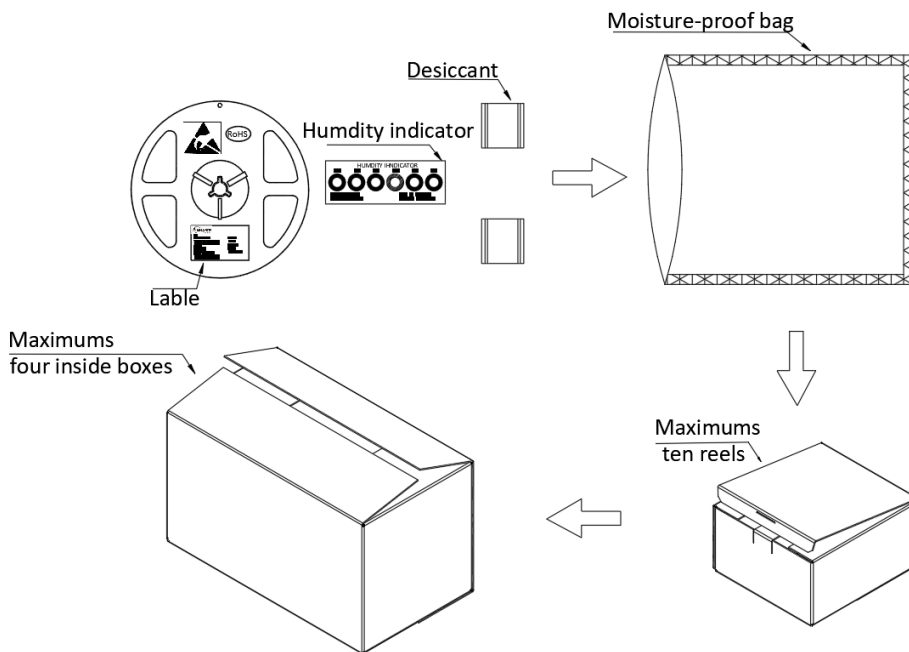
## 1005 Series SMD Chip LED Lamps Packaging Specifications

### ● Label Explanation



CPN:Customer's Product Number  
 P/N:Product Number  
 QTY:Packing Quantity  
 LOT NO:Lot Number  
 VF:Forward Voltage Rank  
 IV:Luminous Intensity Rank  
 WLD:Dom. Wavelength Rank  
 BIN:BIN Code  
 DATE:Date Of Dispatch

### ● Transportation Packing



Notes:

Reeled products (numbers of products are 4,000pcs) packed in a seal off moisture-proof bag along with two desiccant one by one, ten moisture-proof bag of maximums packed in an inside box

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(about size: 240x 220x 120mm) and four inside boxes of maximums are put in the outside box (about

Part No.:JH-CL68A045TP001  
 Rev.:A0 size: 460mm x 246mm x 250mm) Together with buffer material, and it is packed. The number of the  
 Date:2019.01.08

loading steps of outsidebox (cardboard box) has it to three steps.